

Number 10

PROTECTION OF METAL FORMS FOR CONCRETE PIPE MANUFACTURING

Firm-film solvent cutback Tectyl[®] corrosion preventives, such as Tectyl[®] 506 and Tectyl[®] 400C, are used for storage protection of metal forms and forming rings used in the manufacture of concrete pipe.

The advantages in using these Tectyl[®] products are:

- 1. Long-term outside storage protection from rust.
- 2. Easy application by brushing, dipping, or spraying.
- 3. The firm film permits handling of the protected forms.
- 4. The cured film adheres to the substrate throughout a wide temperature range from -40°F (-40°C) to 300°F (149°C).
- 5. The cured film can be removed by using mineral spirits or vapor degreasing prior to using the forms in the manufacturing process.

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